

# Please read before installation

Here are instructions on how to insert your new DeWalt Insert from Midwest Battery, LLC into your existing cordless drill battery-pack.



## Items you will need to remove and replace your new battery-pack insert:

- Number 10 Hex Screw Bit.
- A cordless hand screw driver, or hand ratchet.
- A small regular flat blade screwdriver.

1. Remove all screws from the case, by using a number 10 Hex screw bit on a flat working surface.



2. Take a regular small flat blade screwdriver and place the flat blade tip in to one side of the connection and push down while holding the plastic lid. This may take a little muscle, and be careful when you pull up on the plastic lid.

3. After the release of the plastic cover, you will see the old insert that you will be replacing.



4. Turn the bottom case upside down and pull the battery-pack out. If you have trouble getting the battery loose from the case. Take a small hammer and lightly tap the bottom side of the case.



5. After you remove the old battery-pack, remove all dust particles and foreign objects in the bottom of the case. Slowly place your new insert into the case, applying even pressure on both ends of the insert while you push down.



6. When re-attaching the lid, be sure the bottom case is on a flat surface.

7. When applying the plastic lid on top of your new insert. **“Do Not Force,”** but keep the single cell battery vertical, and apply pressure evenly until the lid fits firm against the bottom case. Applying uneven pressure to the top single cell, may cause the connection to come loose.



8. Once you have a secure fit, you can know tighten down the screws. Over tightening the screws could cause the screws to strip out of there plastic connection.



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